

## PATENT

**SHUFFLING APPARATUS AND METHOD****RELATED APPLICATIONS**

5           This application is a Continuation of U.S. Patent Application Serial No.  
09/919,596 filed July 31, 2001 for COLLATING AND SORTING APPARATUS; which  
in turn, is a continuation-in-part of U.S. Patent Application Serial No. 09/380,943 filed  
September 13, 1999, now U.S. Patent 6,267,248 for COLLATING AND SORTING  
10           APPARATUS, which in turn is based on PCT Application Serial No. PCT/AU98/00157  
filed March 13, 1998 in Australia.

**BACKGROUND OF THE INVENTION****1. FIELD OF THE INVENTION**

15           This invention relates to collation and/or sorting of groups of articles. In  
particular, this invention relates to shuffling and sorting apparatus for providing randomly  
collated groups of articles and/or collated groups of articles according to a predetermined  
order.

20           This invention can be utilised to collate and sort groups of articles which have  
distinguishing characteristics which can be machine identified. However it has particular  
relevance to shuffling and sorting playing cards and reference will be made hereinafter to  
such application by way of illustration of the invention.

**2. BACKGROUND OF THE INVENTION**

25           In the gaming industry many packs of cards are utilised and it is necessary to  
shuffle one or more decks of cards for game use and/or after each game to sort the cards  
into one or more packs for re-use either in a specific order or at least into a pack of cards  
which is complete. At present this is achieved manually.

### SUMMARY OF THE INVENTION

This invention aims to provide a collation and/or sorting apparatus which will operate efficiently and accurately.

5           With the foregoing in view, this invention in one aspect resides broadly in collation and/or sorting apparatus including: sensor means to identify articles for collation and/or sorting; feed means for feeding said articles sequentially past the sensor means; storing means in which articles may be collated in groups in a desired order; selectively programmable computer means coupled to said sensor means and to said  
10       storing means to assemble in said storing means groups of articles in a desired order; delivery means for selectively delivering the individual articles into the storing means, and collector means for collecting collated groups of articles. The sensor means may include means to identify the presence of an article. Suitably the sensor means includes means to identify one or more physical attributes of an article. Preferably the sensor  
15       means includes means to identify indicia on a surface of an article.

          The desired order may be a specific order of a set of articles, such as a deck of cards to be sorted into its original pack order, or it may be a random order into which a complete set of articles is delivered from a plurality of sets of randomly arranged articles  
20       For example, the desired order may be a complete pack of playing cards sorted from holding means which holds a plurality of randomly oriented cards forming a plurality of packs of cards. This may be achieved by identifying the individual cards by optical readers, scanners or any other means and then under control of a computer means such as a micro-processor, placing an identified card into a specific collector means to ensure  
25       delivery of complete decks of cards in the desired order. A random number generator is used to place individual cards into random positions to ensure random delivery of one to eight or more decks of cards. In one aspect the apparatus is adapted to provide one or more shuffled packs of cards, such as eight packs for the game of baccarat.

5 The storing means may have individual storing spaces for each respective article to be provided as the collated and/or sorted stack of articles. In such arrangement the delivery means delivers identified articles to the respective storing spaces. This may be achieved by arranging the delivery means with travel means movable along a plurality of axes such as laterally to a column of individual storing spaces and vertically along the column.

10 Preferably however, the storing means is arranged as one or more rotatable storage magazines and the delivery means includes a delivery carriage movable to a respective magazine and drive means for rotating the magazine to operatively align a respective storing space with the delivery carriage.

15 The collector means may be arranged to receive articles from the storing means as a collated group of articles. For example, the storing means may simultaneously release all the articles therein into the collector means which may be a confining chute in which the articles settle as a group. Preferably however, the collector means operates after a complete set of articles has been collated in the storing means and sequentially feeds the sorted articles into one or more discrete groups.

20 The sensor means may be any suitable means for identifying a physical characteristic of the articles to be sorted or it may comprise sensor means for detecting and/or interpreting electromagnetic signals reflected and/or transmitted by an article.

25 One form of the invention is provided as a sorting apparatus for providing a pack of playing cards arranged in original deck order and includes: sensor means able to identify the suit and value of individual cards; feed means for feeding the said cards sequentially past the sensor means; storing means having individual storing spaces for each respective card of a deck of cards; selectively programmable computer means coupled to said sensor means and said storing means to assemble in said storing means

individual cards comprising a complete deck or respective decks of cards; delivery means for delivering the identified cards or collated decks thereof to pre-selected individual storing spaces, and collector means for collecting one or more decks of cards. Another form of the invention comprises a card shuffling device to randomly shuffle one or more decks of cards.

Preferably the storing means is arranged as one or more rotatable magazines and the delivery means includes a delivery carriage which receives identified cards from the feed means and is movable along a horizontal drive path in front of a plurality of magazines arranged co-axially and with their common axis parallel to the drive path and which are rotatable together or independently by the computer means to operatively align a respective storing space with the delivery carriage.

The respective storing spaces may include retention means adapted to captively hold a delivered card therein.

The retention means may comprise a vacuum clamping means but preferably the magazine is formed as a quadrant having a lower shroud which prevents dislodgement of the cards from the storing spaces when in an inverted position.

After collation of one or more decks, the magazine or each magazine may be rotated to sequentially engage retained cards with conveying means which conveys collated decks of cards which sequentially come into engagement therewith to a collector means.

### **BRIEF DESCRIPTION OF THE DRAWINGS**

In order that this invention may be more readily understood and put into practical effect, reference will be made to accompanying drawings which illustrate schematically one embodiment of playing card sorting and or shuffling apparatus, wherein:

FIG. 1 is a plan view of the apparatus, and  
FIG. 2 is a typical sectional view of the apparatus.

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### **DETAILED DESCRIPTION OF THE DRAWINGS**

The collating apparatus **10** for providing sorted and/or shuffled decks of playing cards from a stack of cards **11** includes holding means **12** for holding the cards in a vertical column **13** above card feed means **14** which feeds the lowermost card of the stack past the sensor **15** which is coupled to a microprocessor **16** to record either the presence  
10 of a card and/or the identity of a card by its suit and value. Microprocessor **16** is also coupled to drive motors **35**, **36** of feed means **14**, respective drive means (not shown) for transverse movement of each carriage **18**, card transport drives **37** associated with carriages **18**, magazine drives **22** and drive **33** associated with unloading conveyors **31** for selective coordinated operation to collate packs of shuffled or sorted cards.

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The feeding means **14** delivers each card past the sensor **15** to a selected one of a pair of delivery carriages **18**. Each delivery carriage **18** is movable along a common horizontal track **19**, transverse to the direction of movement of the cards from the feed means **14**, and disposed in front of a plurality of card magazines **20** arranged co-axially  
20 and with their common axis **21** parallel to the drive path **19**. In this embodiment there are two banks of four magazines **20** arranged in side by side relationship at opposite sides of the feeding means **14**.

Each bank of magazines **20** is driven by a motor **22** which is suitably a reversible  
25 stepper motor or by a motor drive and brake system to achieve selective incremental rotation of magazines **20** to align openings **23** of card storing spaces **24** with delivery carriages **18** to permit a card to be inserted into a respective storing space **24**.

5 A lower shroud **25** extends beneath the respective banks of magazines **20** to maintain the cards in their respective individual storing spaces **24** and an upper shroud **25a** terminating in outlet port **27** prevents interference with what otherwise would be exposed storing spaces in the upper part of magazine **20**. Shroud **25** extends from the delivery carriages to an associated collecting tray **26** adapted to hold respective card packs.

10 As illustrated there are fifty-six individual storing spaces **24** arranged in an upper sector of the magazine and these radiate outwardly from the axis **21** and fill the space between the outlet port **27**, adjacent an unloading conveyor **31**, and the output of the delivery carriages **18**.

15 Thus the drive motor **22** may be actuated to position any one of the fifty-six individual storing spaces **24** in operative alignment with the output of delivery carriages **18** while maintaining the rearmost storing space **24** clear of the unloading conveyor **31**.

20 Individual motors **35** and **36** control the feeding of the cards from the column **13** and from the field of sensor **15** and further motors **37** on respective delivery carriages **18** control movement of the cards thereon into the storage spaces **24**. A further motor, not illustrated, controls the movement of each delivery carriage **18** and may be a motor driving a transverse screw shaft coupled to the carriages or a belt drive or other means of driving to control their transverse travel.

25 In a sorting mode, microprocessor or like programmable control means **16** operates to feed cards from the column **13** sequentially past the sensor **15** which identifies each individual card and commits it to memory with an identification such as a number which corresponds to the sequentially identified storage spaces **24** of a particular magazine **20**. More than one deck of cards can be identified and the program will select between these when sorting. Thus when the cards are next fed from the column **13** they

will be recognised and fed to a corresponding storage space **24** in a respective magazine **20**.

5        Once a storage space **24** is filled the next card so identified will be fed to an allocated storage space **24** in the same magazine unless a card of identical suit and value previously has been identified in which case that card is allocated to a respective storage space **24** in one of the other magazines **20**. This process is repeated until all cards have been sorted and stored.

10        Thereafter, the magazines are rotated anticlockwise as shown towards the unloading conveyors **31** driven in unison by motor **33** until respective conveyors **31** are contacted by the first card in each magazine **20** which card thus will be discharged to the collector tray **26**. Unloading conveyors **31** are narrow belts aligned with slotted apertures **32** extending radially of the respective radial walls forming storing spaces **24**. The  
15        further cards in each magazine will then be sequentially discharged to the collector tray **26** to form packs of sorted cards.

20        If at the end of sorting any deck of cards is incomplete or over supplied a warning signal will be actuated in association with that deck to indicate the incomplete or oversupplied stack of cards. By actuating an LCD or LED display **28** this will indicate which card is missing or over supplied and will also then indicate any other deck which is incomplete or over supplied. The LCD or LED display **28** may, if required indicate the magazine location in which a card is undersupplied or oversupplied to form a complete  
25        deck.

It will be seen that the illustrated apparatus may have eight or more or less magazines arranged in groups of four or more or less with common actuation of the unloading conveyor and separate operation of the motors which control their pivotal position.

In a shuffling mode for a single pack of cards, sensor **15** may or may not be actuated to detect the suit and value of each card. If it is not required to determine the integrity of a pack of cards other than completeness by counting the number of cards, sensor **15** may be actuable to detect only the presence of a card as it passes from feeding means **14** to delivery carriage **18**.

As each card is passed beneath sensor **15** its presence is detected and microprocessor **16**, using a random number generator, randomly allocates that card to a predetermined one of the fifty six storage spaces **24** of magazine **20**. Microprocessor **16** then controls drive motors **36**, **37** and **22** to effect delivery of the card into the randomly predetermined storage space **24**.

When the magazine is full and up to fifty six cards have been accounted for, magazine **20** is rotated anticlockwise to permit conveyor **31** to discharge a pack of randomly ordered or "shuffled" cards into collector tray **26**.

On the other hand, if a multiplicity of decks is to be shuffled for reuse in a game such as baccarat employing like decks of shuffled cards, it may be important to produce eight individually shuffled decks and/or to determine whether cards have been removed or added to the eight deck stack of cards retrieved from the playing table.

In this case sensor **15** would be operated to determine not only the presence of a card on feed means **14** but also the suit and value of each card to enable loading of the eight magazines each with a randomly ordered or shuffled deck of cards which is otherwise complete.

It will of course be realised that while the above has been given by way of illustrative example of this invention, all such and other modifications and variations

hereto. As would be apparent to persons skilled in the art, are deemed to fall within the broad scope and ambit of this invention as is herein set forth.

5 For example a reject mechanism **8** may be associated with the sensor **15** to cause duplicate or oversupplied cards to be rejected before delivery by delivery means **18** to the magazine **20**. The reject mechanism **8** may comprise an electromechanical device or air blast means coupled to a microprocessor **16**.

10 The rotatable magazine **20** may be substituted by a vertically displaceable magazine or any other storage device having a plurality of storage spaces to receive individual cards. Similarly for other applications the holding means **12** and feeding means **14** may be replaced by a rotary turntable having a selectively actuatable finger guide to remove articles from the turntable.

15 It readily will be apparent to a skilled addressee that the apparatus according to the invention will have an application in the collation and packaging of cards during their manufacture to ensure the integrity of each set of cards produced.

20 Equally, it readily will be apparent to a skilled addressee that the invention, with suitable modifications, will have wide application in fields where sets of articles are to be collated and bundled in a predetermined order or in a random order or otherwise where the grouping or collation of articles by number and/or order is essential.

25 Such applications may include collation of book pages in the correct order with a mixture of black and white and coloured pages from different printing presses; packaging of mixed sets of food items i.e., breakfast cereal; dispensing and packaging of mixtures of pills for patients on a daily or weekly basis; sorting and packaging of eggs or fruit by size and/or colour; sorting and collation of mail by zip code; sorting and collation of bank cheques by payee, payer or bank; collation and sorting of bank notes by denomination,

condition or integrity or even sorting and collation of doctors prescription forms to monitor information on patients, drug prescribed, pharmacy or prescribing doctor.

5       The present invention is able to collate and/or sort articles by physical attributes such as size, colour, shape, mass (e.g., by load cell or the like) or surface indicia or any combination thereof.